REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	17/02/26	BB	

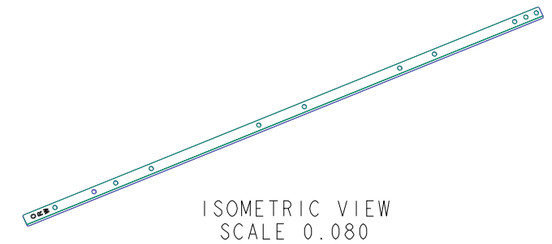
NOTES

1. MATERIAL: STEEL, MILD, COLD-ROLLED, to EN 10130:2006 Gr.DC01 1.2mm THK
   FINISH: RAW

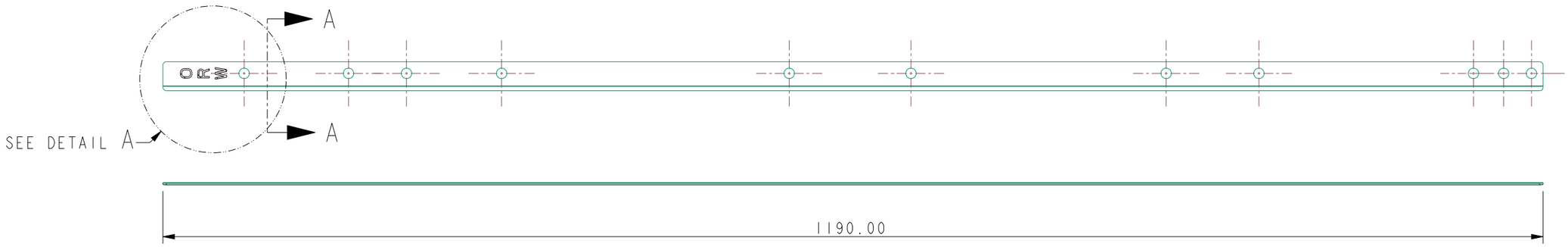
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CRITICAL OR PROCESS WILL BE MEASURED DURING CpK.

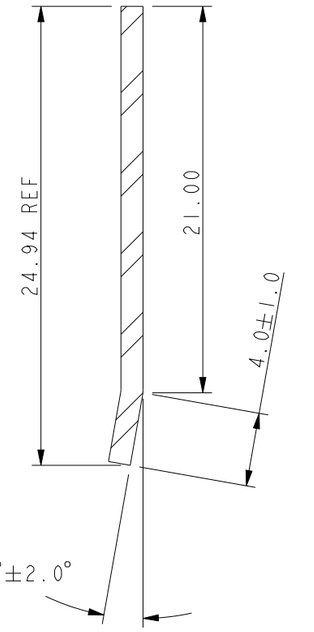
3. - FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

7. REFERENCE DRAWINGS: C31639

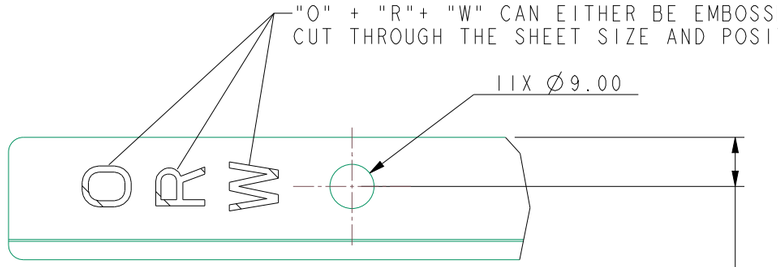


ISOMETRIC VIEW
SCALE 0.080





SECTION A-A
SCALE 3.000



DETAIL A
SCALE 0.800

ITEM	QTY	DESCRIPTION	PART No.	FINISH
3	AS REQUIRED	PAINT, RAL 9005, TEXT (CARBON BLACK)	406087	TEXTURED
2	AS REQUIRED	PAINT RAL9005 2 PART DIP MIX	478517	E-COAT
1	1	COVER GASKET STRIP FRONT TOP SM	402812	RAW

BILL OF MATERIALS for COVER GASKET STRIP FRONT TOP PNT PART NO. 402811
FINISH NOTES
PAINT IN ACCORDANCE WITH RIINT-00078 FOR E-COAT AND RIINT-00077
FOR POWDER COAT, REFER TO PAINT BOM TABLE ABOVE.

FEATURES WITHOUT TOLERANCES SHALL USE THE FOLLOWING TABLE:		SOFT TOOL TOLERANCE TABLE					
FEATURE TYPE TABLE		DIM. VALUE (X)					
#	TYPE	0 < X < 25	25 < X < 125	125 < X < 250	250 < X < 375	375 < X < 500	500 < X
1	Feature to feature (same operation)	0.13	0.13	0.18	0.18	0.25	0.38
2	Feature to feature (different operation)	0.25	0.30	0.30	0.38	0.38	0.51
3	Blank cutouts	0.10	0.13	0.18	0.30	0.38	0.51
4	Bend to cutout	0.30	0.30	0.30	0.38	0.38	0.51
5	Bend to bend or cuts w/bend between (same op)	0.30	0.38	0.38	0.51	0.51	0.64
6	Bend to bend (different operation)	0.38	0.38	0.38	0.38	0.51	0.64

1±0.12

ALL DIM'S ARE IN MM.

THIRD ANGLE PROJECTION.

MASS APPROX. 0.3 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.25 @ A3

MATERIAL MILD_STEEL_DC01 1.2 THK

DESCRIPTION AQUATRON META

COVER GASKET STRIP FRONT TOP SM

DWG No C37390_LH

B

1 OF 1